



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

RBE350A94-3700-A-1A

Job Sheet 170610



Part No: RBE350A94-3700-A-1A

Job Qty: 18 ea **6**

Part Name: Long Brace Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/17/18

Job Tracking No:

Due Date: 2/27/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-3700-A Rev 7 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	18 Ea		2/27/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	18 pcs		2/27/18	0.00	1.80	Small Fab-3		MLL DAS
120	QC	18 pcs		2/27/18	0.00	0.00	QC5		38
130	Packaging	18 pcs		2/27/18	0.00	0.00	Packaging3-1		DAS 9-89
140	QC21-SA	18 Ea		2/27/18	0.00	0.00	QC21		DAS 21 APR 05 2018

Part Op 110 - Assemble as per DWG. Sheet 2 -Loctite 262 B **138796** Exp: **10/19** -See note 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	36 Ea (2 ea)	90-Start up Operation	
92905A225 55	Extended Point Set Screw, Dog Point	18 Ea (1 ea)	90-Start up Operation	5038736
CL-2-C	Lanyard Wire	23.4000 ft (1.3 ea)	90-Start up Operation	
NAS1756-12	Remove Before Flight	18 Ea (1 ea)	90-Start up Operation	5054659
RBE350A94-3700-A-01 134 Tube 13		18 Ea (1 ea)	90-Start up Operation	5044526
RBE350A94-3700-A-03 141 Top		18 Ea (1 ea)	90-Start up Operation	5043995
RBE350A94-3700-A-05 142 Foot		18 Ea (1 ea)	90-Start up Operation	5053537

Part Specifications

Specifications could not be found.

Plex 1/17/18 11:36 AM Dart.lajeunesse.marie



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Container No: S058215



Part: RBE350A94-3700-A-1A

Job No: 170610

Serial No/Batch: S058215

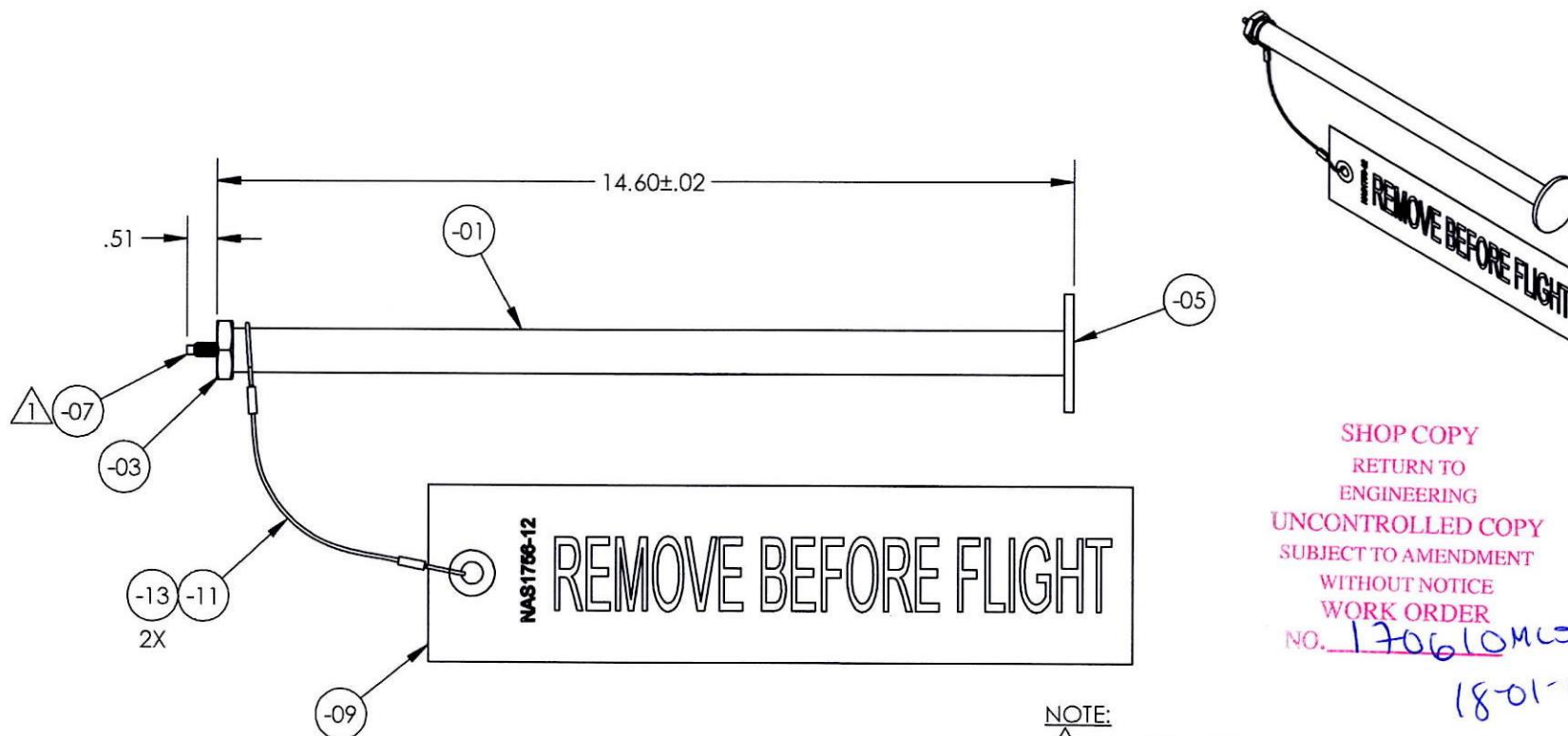
Revision: 7

Inspector:

Date: 04/04/18

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
7	16-0282	-1A ADDED TO BOM QTY: 3. ADDED DRAWING.		1/3/2017	DPD	JAG



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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170610MCS
18-01-18

NOTE:

1. APPLY LOCTITE 262 TO MATING THREADS OF -03 CAP & -07 EXTENDED POINT SET SCREW, DOG POINT.

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL LONG BRACE	
DWG NO. RBE350A94-3700-A-1A	REV 7
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/√
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EUROCOPTER AS350/355
SCALE 1:3	DATE 8/21/2012
SHEET 2 OF 5	

(-1A)
LONG BRACE ASSEMBLY

